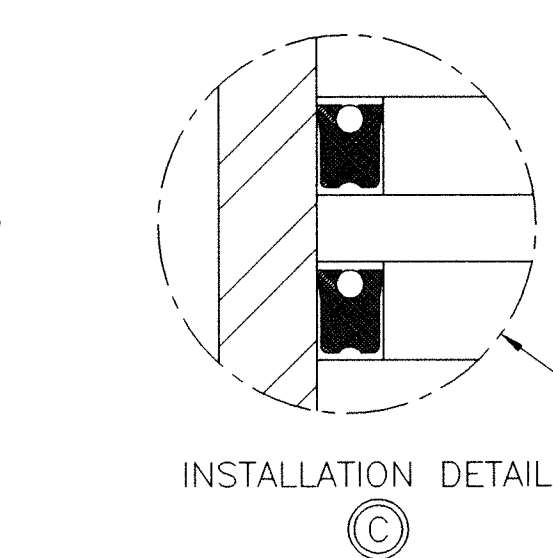
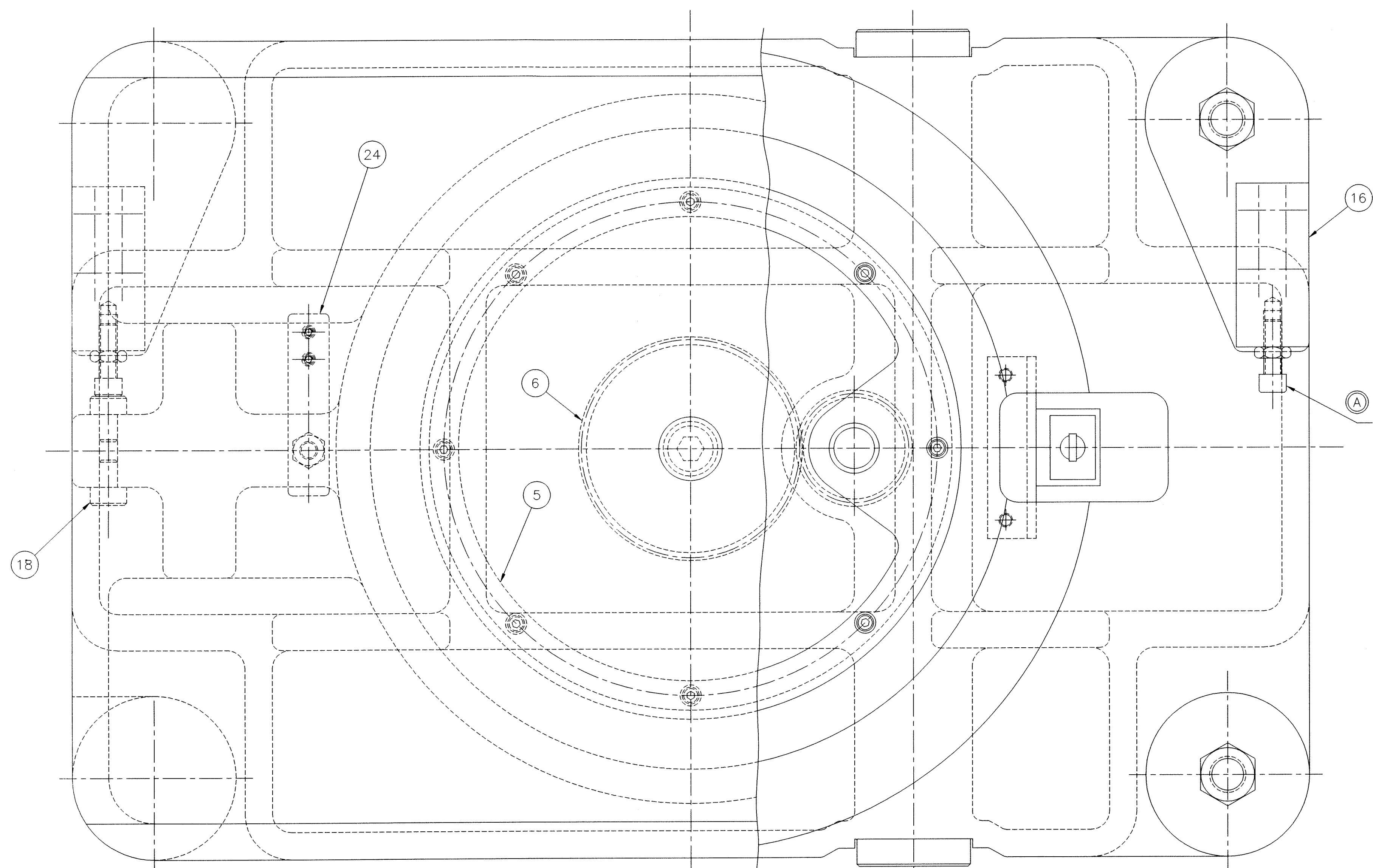
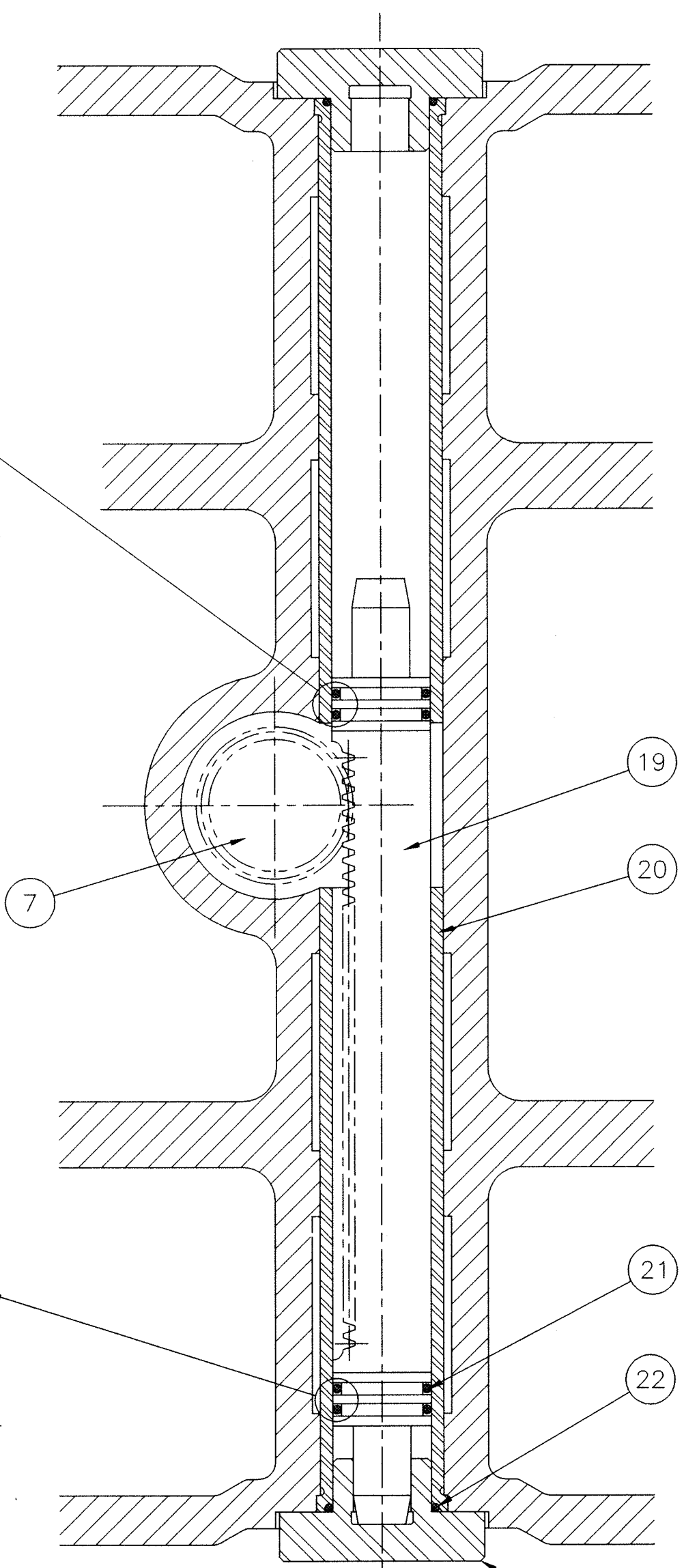
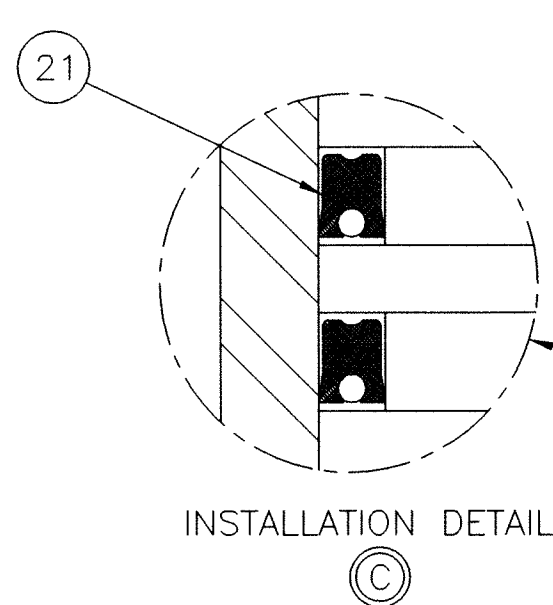


DATE	SYM	WAS	BY
7/16/80	A	A-26434	WD/JJG
2/12/91	B	PARKER #2-218	TJG
9/7/95	C	DETAIL ADDED	GJM
11/30/95	D	ADDED 239803	NCN
02/11/03	E	P/N A-026427	DRR/MFC

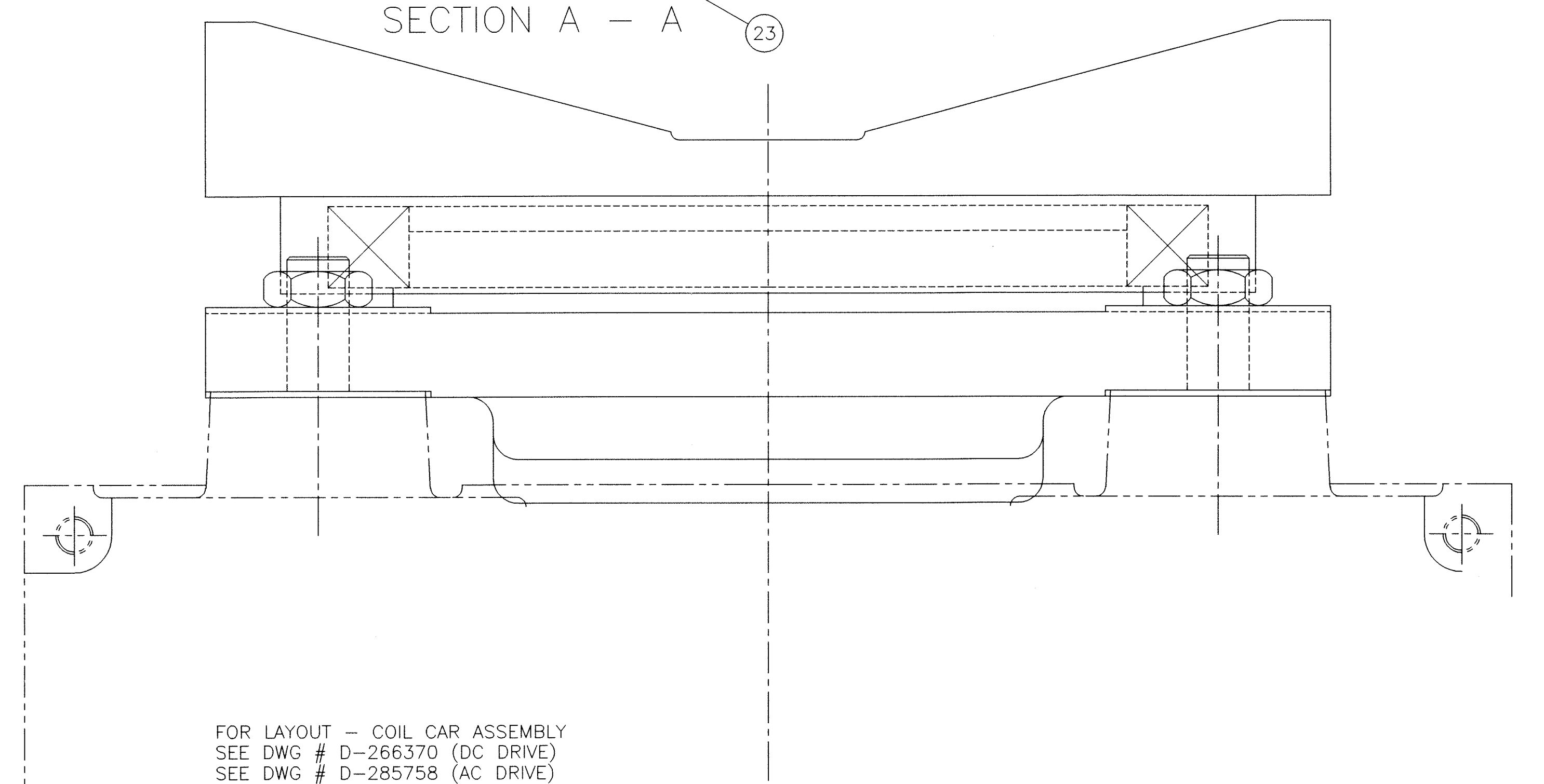
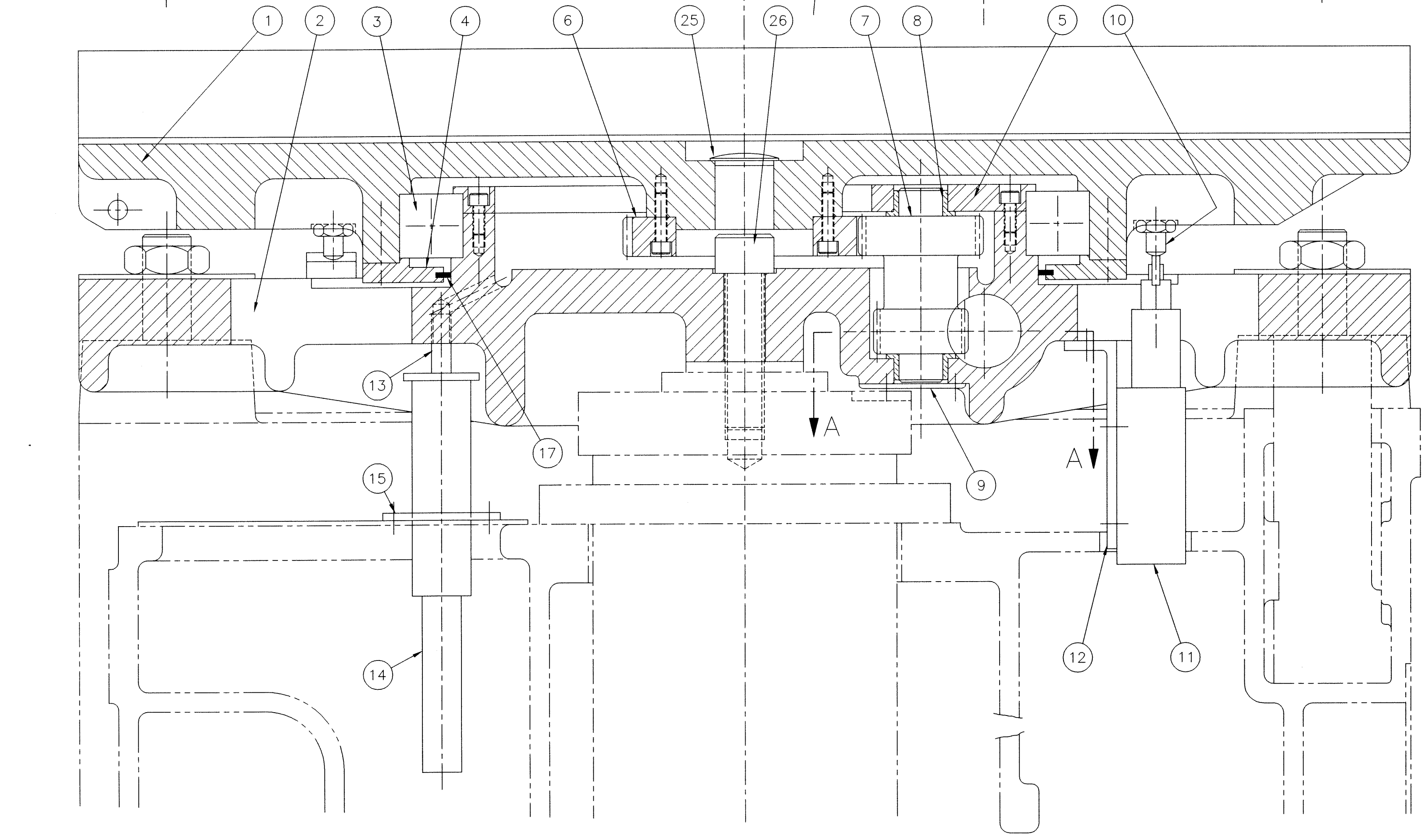


SOC HD. CAP SCREW
.500-13 X 1.50 LG.



SECTION A - A

(E)	26	1	SCREW "MAX AR"	K-092001	
	25	1	BUTTON - PLUG McMaster-Carr #9563K51	K-318130	
	24	1	POSITION LATCH	A-040902	
	23	2	COVER - HYD. CYLINDER	A-026431	
(B)	22	2	O RING "NATIONAL" #610082	K-092553	
	21	4	SEAL "PARKER" POLYPAK #12501250	K-095364	
	20	2	SLEEVE - CYLINDER	B-029583	
	19	1	PISTON WITH RACK	B-026425	
	18	2	BUTTON "MONROE" #BR-506	K-091387	
	17	1	WICKING - FELT STRIP	K-093257	
	16	2	BRACKET - ADJ. STOP	B-073693	
	15	1	TUBING - GUIDE	A-029464	
	14	1	TUBING	A-086087	
	13	1	PIPE DRAIN	A-086088	
	12	1	BRACKET - MTG. "MICROSWITCH" "A-B" SWITCH	A-028865 A-246774	
	11	1	SWITCH "MICROSWITCH" #5ML7 "A-B" SWITCH #802T-DP	K-091647 603020	
	10	2	SWITCH DOG	A-026433	
	9	1	CAP - PINION	A-029463	
	8	2	BUSHING "OILITE" #FF-1314-1	K-091330	
	7	1	CLUSTER GEAR	B-026424	
	6	1	GEAR - SADDLE DRIVE	B-026426	
	5	1	RETAINER - BRG. SADDLE SUP.	C-026057	
	4	1	RETAINER - BEARING SADDLE	C-026423	
	3	1	BEARING "KAYDON" #B-5073-1	K-091331	B-242070
	2	1	SADDLE - SUPPORT	D-051501	
(D)	1	1	SADDLE WITHOUT NARROW COIL SUPP WITH NARROW COIL SUPP	D-051502 D-239803	
ITEM		QTY	DESCRIPTION	PART NO.	DRW. NO.
				MATERIAL	
PARTS LIST					



FOR LAYOUT - COIL CAR ASSEMBLY
SEE DWG # D-266370 (DC DRIVE)
SEE DWG # D-285758 (AC DRIVE)

FOR METRIC DWG. SEE D-305056

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CHKD.	11/23/93	TJG
DRN.	11/2/93	GJM
DES.		
DATE		NAME

LITTELL
VERNON INTERNATIONAL GROUP INC.

TITLE	LAYOUT - HYD. OPER. ROTATABLE SADDLE	PART NO.
MACHINE	#S-200 & S-250 COIL CAR	D- 117953
ORIG. NO.	XXXXX-XX	SHT 1 OF 1
SCALE	.50=1.00	