MICROFILMED FILING LOCATION D-163014 MICROFILMED

SEP 1987

DATE	EVO.	WAS	BY
		135450	

ITEM	DESCRIPTION	PART NO	STATION 4	3	2	1	ENTRY CONV.	NO REQ.
1	BEAM-TIE-MIDDLE	C-132578	–	1	1	1	–	3
2	BRACKET-MOTOR	B-126744	1	1	1	1	–	4
3	MOT-3-GE	———	1	1	1	1	–	4
4	SPROCKET "UNIROYAL" #40-8M-30	K-037659	1	1	1	1	–	4
5	BELT "UNIROYAL" #1280-8M-30	K-094111	1	1	1	1	–	4
6	SHAFT-GATE PIVOT	C-126770	–	1	1	1	1	4
7	BRG. "SM" #ER-16	———	–	2	2	2	2	8
8	GATE-DEFLECTOR	C-126771	–	1	1	1	1	4
9	PLATE-CHUTE	C-131204	–	1	1	1	1	4
10	GUIDE-STATIONARY	X-136722 C-126702	–	1	1	1	–	3
11	GUIDE-STATIONARY (NOTCHED)	X-131277 C-128970	–	–	–	–	1	1
12	SPROCKET-TIMING-"MORSE" #221050	———	–	–	–	1	–	1
13	BOX-TERMINAL (REAR)	D-128129	–	1	–	1	–	2
14	BRACKET-FRONT	C-131665	–	1	1	1	1	4
15	BRACKET-CHUTE	C-131203	–	1	1	1	1	4
16	PLATE-TAPPING-PG.	B-128073	–	–	–	–	1	1
17	BELT-TIMING-"MORSE" #240L050	———	–	–	–	–	1	1
18	SPROCKET-TIMING-"MORSE" #16L050	———	–	–	–	–	1	1
19	PULSE GEN. G.E.	———	–	–	–	1	–	1
20	SHAFT-PULSE GEN.	B-128072	–	–	–	–	1	1
21	BRACKET-PULSE GEN.	X-128660 B-128077	–	–	–	–	1	1
22	RING "SPIROLOX" #RST-200	091794	–	–	–	–	2	2
23	BRG. "N.D." #298505	090269	–	–	–	–	2	2
24	RING "SPIROLOX" #257-98	091791	–	–	–	–	1	1
25	BOX-TERMINAL & PROX. (FRONT)	X-161128 B-128129	1	1	1	1	–	4
26	PULLEY-DR. "MORSE" #48L00 W/BUSH	———	1	1	1	1		4
27	BELT "MORSE" #270L100	———	1	1	1	1		4
28	PLATE-DEFLECTOR	A-126765	5	10	10	10	5	40
29	BOX-P.B. WIRS	B-128044	2	2	1	1	–	6
30	BRG. "N.D." # 299507	092506	6	8	8	8	2	32
31	PLATE-BRG.-CONE ROLL	A-126762	2	2	2	2	–	8
32	SPACER-CONV. & CONE ROLL	X-126761 B-123715	1	5	5	5	2	18
33	PULLEY-DRIVEN "MORSE" #30L100	———	1	1	1	1	–	4
34	BRG. "S.M." #SFT-16	093078	2	2	2	2	–	8
35	PLATE-GUIDE SHAFT	B-126629	4	4	4	4	–	8
36	SUPPORT-ROLLER INSP. TRAY	B-134420	6	–	–	–	–	6
37	WHEEL "INTERROLL" #230-11	093354	162					162
38	BEAM-TIE & INSP. TRY SUPPORT	B-134419	1	–	–	–	–	1
39	PAD-BUMPER	B-128043	1	–	–	–	–	1
40	BEAM-SUPPORT INSP. TRAY	B-134418	1	–	–	–	–	1
41	CYL.-AIR-"BIMBA" #1171-DR	———	1	1	1	1	–	4
42	MOUNT-"LORD" #J-4724	092632	2	2	2	2	–	8
43	SPRING-BACK PLATE	K-259017	2	2	2	2	–	8
44	BRACKET-BACK PLATE SUPPORT	C-126719	1	1	1	1	–	4
45	BEAM-CROSS-BACK PLATE BRKT	C-127813	1	1	1	1	–	4
46	PLATE-BACK STOP	B-086687	1	1	1	1	–	4
47	BEAM-TIE-END	C-125487	1	–	–	1	–	2
48	BRKT. SIDE PLATE R.H.	C-126619	1	1	1	1	–	4
49	SUPPORT-BACK PLATE ADJ.	C-126662	1	1	1	1	–	4
50	BOX-TERMINAL (REAR)	D-160211	1	–	1	–	–	2

ITEM	DESCRIPTION	PART NO	STATION 4	3	2	1	ENTRY CONV.	NO REQ.
51	SPROCKET "UNIROYAL" # P26-8M-30	K-097637	1	1	1	1	–	4
52	MOTOR-D.C. "RELIANCE" #T56H1022	K-097320	1	1	1	1	–	4
53	BRACKET D.C. MOTOR (STATIONARY)	B-160738	1	1	1	1	–	4
54	BRKT-SUPPORT-BELT ROLL	B-128081	–	2	2	2	–	6
55	BRG. "NICE" #7620	090163	–	2	2	2	–	6
56	PIN-BELT ROLL	X-095011 B-125884	–	2	2	2	–	6
57	ROLL-BELT SUPPORT	X-127827 B-125823	–	1	1	1	–	3
58	FRAME-FRONT	SEE PARTS LIST	1	1	1	1	–	4
59	FRAME-REAR		1	1	1	1	–	4
60	CONVEYOR LONG 1-2-3 STATION	D-129481	–	1	1	1	–	3
61	BRACKET D.C. MOTOR (ADJUST)	B-160739	1	1	1	1	–	4
62	CONVEYOR SHORT-BOT. & ENTRY	D-125485	1	1	1	1		5
63	PLATE-BELT SUPPORT-LONG	X-125855 D-126484	–	2	2	2	–	6
64	PLATE-TAPPING	X-160739 B-128041	1	1	1	1	–	4
65	PLATE-BELT SUPPORT-SHORT	X-125488 D-125484	2	2	2	2	2	10
66	BELT "TOM-TEX" 227.50 L.	B-126772	–	2	2	2	–	6
67	BAR-MTG. BLOWER	A-160738	1	1	1	1	–	4
68	BELT "TOM-TEX" 94.50" L.	X-126774 B-128772	2	2	2	2	2	10
69	MAGNETS "BUNTING" 4" L.	———	–	4	4	4	–	12
70	MAGNETS "BUNTING" 24" L	———	2	–	–	–	–	2
71	MAGNETS "BUNTING" 12" L	———	2	2	2	2	2	10
72	MAGNETS "BUNTING" 18" L	———	4	2	2	2	2	12
73	PLATE-STN. STL. -L	C-128046	–	2	2	2	–	6
74	BLOWER "CINCINNATI"	K-094185	2	2	2	2	–	8
75	PLATE-STN. STL. B	X-128048 C-128046	2	2	2	2	2	10
76	BRG. "N.D." #299505	———	5	2	2	2	–	11
77	CAM-IDLER ROLL TAKE-UP	A-126758	2	1	1	1	–	5
78	BRACKET-PULLEY	B-160766	1	1	1	1	–	4
79	PLATE-PULLEY RETAINER	A-160765	1	1	1	1	–	4
80	SHAFT-IDLER-CONV. ROLL	B-125477	2	4	4	4	2	16
81	ASS'Y CONV. ROLL 5" D.	C-125973	2	2	2	2	–	8
82	ROLL-IDLER-4.25" D x 13" L.	B-116944	2	4	4	4	2	16
83	BRG. "N.D." #299510	090272	4	8	8	8	4	32
84	RING "SPIROLOX" # RST-196	092459	4	8	8	8	4	32
85	SCREW-SQ. HD. SET-.500-13 x 5.00" LG	———	4	8	8	8	4	32
86	SW. "TURCK" PROX. # BI-10-G30-AZ2X	K-204776	1	1	1	1	–	4
87	BRKT-PROX. SW.	B-2122.34	1	1	1	1	–	4
88	BRKT-SIDE PLATE L.H.	C-126618	1	1	1	1	–	4
89	PLATE-SIDE R.H.	C-104183	1	1	1	1	–	4
90	PLATE-SIDE L.H. W/PROX. SW.	C-128862	1	1	1	1	–	4
91	HANDWHEEL "BALCRANK"	093051	4	4	4	4	–	16
92	BRG. "LUBE-ALIGN" - LT-1220-14	———	2	2	2	2	–	8
93	SHAFT-BACK PLATE ADJ.	X-052126 B-052116	2	2	2	2	–	8
94	SHAFT-BACK PLATE ADJ.	X-127828 A-060937	1	1	1	1	–	4
95	BUSHING "OILITE" #FF-1011 .75 I.D. x 1.00 OD x .625 LG	094463	7	7	7	7	–	28
96	GEAR-MITER "BOW" #VLK-130Y	093080	2	2	2	2	–	8
97	RING "WALDES" #5100-57	080921	1	1	1	1	–	4
98	ANCHOR-CYL.	X-126669 B-013932	1	1	1	1	–	4
99	COLLAR "HALLOWELL" .75" I.D.	090162	2	2	2	2	–	8
100	BLOCK-BACK GUIDE PLATE	C-126655	1	1	1	1	–	4

ITEM	DESCRIPTION	PART NO	STATION 4	3	2	1	ENTRY CONV.	NO REQ.
101	BUSHING "OILITE" AA-2001-B	———	4	4	4	4	–	16
102	BUSHING "OILITE" AA-8BB-5	091263	2	2	2	2	–	8
103	PIN-BRKT. PIVOT	X-126648 B-013489	2	2	2	2	–	8
104	BUSHING-THRUST "OILITE" #TT-1701	093079	1	1	1	1	–	4
105	NUT-ADJ.	A-089945	1	1	1	1	–	4
106	SCREW-BACK PLATE ADJ.	X-126644 B-089936	1	1	1	1	–	4
107	SW. "TURCK" PROX. # BI2-G54T-AZ3X	K-098455	–	2	3	3	2	10
108	BRACKET-PROX.	A-206271	–	2	3	3	2	10
109	BUSHING	A-126650	5	5	5	5	–	20
110	BUTTON BRASS	X-135018 A-133770	5	5	5	5	–	20
111	BUSHING "OILITE" #AA-8591	———	10	10	10	10	–	40
112	PIN-CYL. CLEVIS	A-126647	5	5	5	5	–	20
113	PIN-BRKT PIVOT	X-011194 B-012489	3	3	3	3	–	12
114	CYL.-"BIMBA" #173DP 1.5 B.3.5 ST.	———	4	4	4	4	–	16
115	BUSHING "OILITE" #AA-2024-2	092024	8	8	8	8	–	32
116	BRACKET-SIDE PLATE	C-126624	2	2	2	2	–	8
117	PLATE-CYL. SUPPORT	B-126625	2	2	2	2	–	8
118	NUT-ADJ. RH. THD	A-126623	1	1	1	1	–	4
119	NUT-ADJ. L.H. THD	X-126627 A-126626	1	1	1	1	–	4
120	BUSHING "OILITE" AA-1049-4	091245	3	3	3	3	–	12
121	COUPLING-ADJ. SCR.	X-025224 B-044056	3	3	3	3	–	12
122	SHAFT-BACK GUIDE SUPPORT	B-126643	2	2	2	2	–	8
123	SUPPORT-BACK PILER HEAD	C-126617	1	1	1	1	–	4
124	SHAFT-GUIDE SUPPORT	X-126642 B-126638	1	1	1	1	–	4
125	SCREW-SIDE PL. RH. THD	X-126640 B-089950	1	1	1	1	–	4
126	SCREW-SIDE PL. L.H. THD	X-126641 B-089950	1	1	1	1	–	4
127	SHAFT-GUIDE SUPPORT	B-126625	1	1	1	1	–	4
128	PIN-BRKT. PIVOT	X-095092 B-073293	1	1	1	1	–	4
129	DOG-SWITCH-SIDE PLATE	A-127356	1	1	1	1	–	4
130	SW-LIM-SQD.-9007 #B5A82-CA1	093805	1	1	1	1	–	4
131	ROLL-CONE	B-086845	2	2	2	2	–	8
132	PIN-CYL. PIVOT	X-121364 B-123733	4	4	4	4	–	16
133	ROLL-CONE CENTER	A 080985	1	1	1	1	–	4
134	TBE "FARVAL" U-100 B-BB	———	2	2	2	2	–	8
135	WHEEL-HOLD DOWN	A-123952	1	1	1	1	–	4
136	SHAFT-CONE ROLL DR.	A-126763	1	1	1	1	–	4
137	ROD-BLOCK SUPPORT	B-128061	2	2	2	2	–	8
138	BRG.-"N.D." # 298504	091584	2	2	2	2	–	8
139	SPACER-HOLD DOWN WHEEL	X-051196 B-047115	2	2	2	2	–	8
140	BLOCK-HOLD DOWN	A-127520	2	2	2	2	–	8
141	ARM-SUPPORT H.D.W.	A-056590	2	2	2	2	–	8
142	SHAFT-H.D. WHEEL	X-088891 B-056592	1	1	1	1	–	4
143	BUSHING "OILITE" #CF-1011-4	090164	4	4	4	4	–	16
144	BOX PUSH BUTTON 4 HLS	B-125023	–	1	1	1	–	2
145	SPROCKET-DRIVEN "UNIROYAL" P72-8M-30	K-094262	1	1	1	1	–	4
146	SPROCKET-DRIVE "UNIROYAL" P36-8M-30	K-094263	1	1	1	1	–	4
147	SPROCKET "UNIROYAL" #P30-8M-30 W/B	094270	1	1	1	1	–	4
148	BELT "UNIROYAL" # 2000-8M-30	094792	1	1	1	1	–	4
149	RING-"SPIROLOX" #RST-98	091791	2	1	1	1	–	5
150	PULLEY-IDLER	A-126758	2	1	1	1	–	5

ITEM	DESCRIPTION	PART NO	STATION 4	3	2	1	ENTRY CONV.	NO REQ.
151	SHAFT-POLEYS	A-160764	1	1	1	1	–	4
152	BELT "UNIROYAL" #2490-8M-30	———	–	1	1	1	1	4
153	PIN-IDLER	A-126760	2	1	1	1	–	5
154	BAR-IDLER TAKE UP	A-126757	2	1	1	1	–	5
155	BRACKET-TIE REAR	B-126717	–	1	1	1	1	4
156	SPROCKET "UNIROYAL" P80-8M-30	———	–	1	1	1	1	4
157	BRACKET-IDLER ROLL	C-128045	1	1	1	1	1	5
158	BUTTON-BRASS	X-095241 A-053770	4	8	8	4	–	32
159	DEFLECTOR-PROX.	B-129561	1	1	1	1	–	4
160	GUARD-DRIVE FRONT	X-135806 C-128858	2	1	2	1	–	6
161	GUARD-DRIVE BELT (FRONT)	X-128857 C-128856	1	1	1	1	–	4
162	GUARD-DRIVE BELT (REAR)	C-128858	1	1	1	1	–	4
163	GUARD-DRIVE BELT (REAR)	X-128853 C-128852	–	1	–	1	–	2
164	GUARD-DRIVE BELT (REAR)	X-128850 C-128859	1	1	1	1	–	4
165	GUARD-END	X-128851 C-128853	1	–	–	–	–	1
166	GUARD-MITER GEAR	B-129541	1	–	–	–	–	1
167	PLATE-COVER 4 x 4	B-044597	2	2	2	2	–	8

NOTE:
USE WITH ASSEMBLY DRAWING E-162850 OR E-140821

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES RAME		DRN.	DATE 12-7-83
125 MICROINCH FINISH		CHK.	MODEL
DIMENSIONS	TOLERANCE ±	DES.	SCALE
2 AND 3 D.P.	0.1"	APP.	1/4
X.XX	0.01"	MATERIAL	WT.
X.XXX	0.005"	LAYOUT-PARTS LIST #500 x 40-44 STACKER	
X.XXXX	0.0005"	MATERIAL	
		#500 x 40-44 STACKER	
BREAK SHARP CORNERS .03 UNLESS OTHERWISE SPECIFIED		ORIGINAL ORDER NUMBER 87269-83	SIZE D 163014 REV.