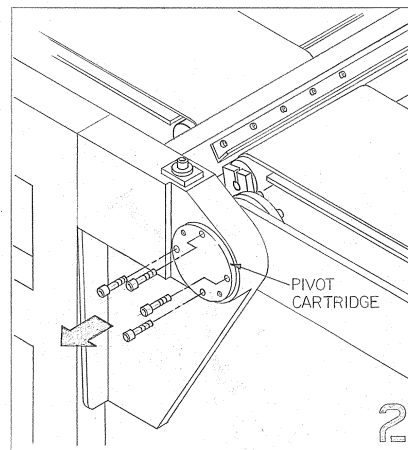
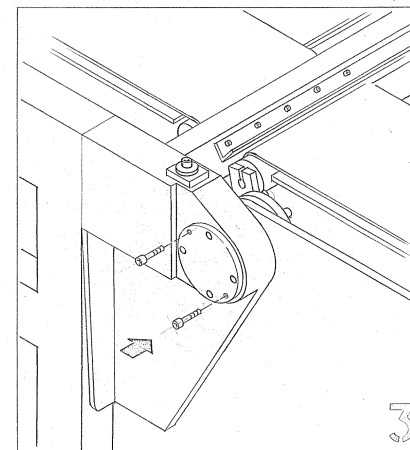


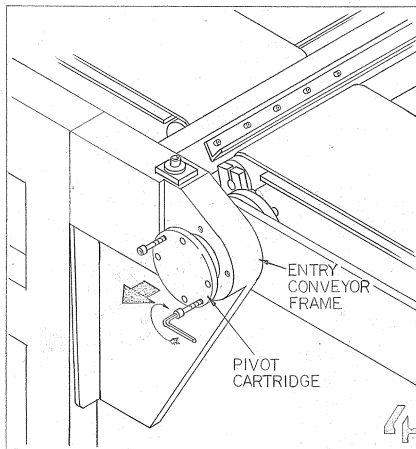
SUPPORT ENTRY CONVEYOR SECTION WITH BELT SUPPORT DEVICES SUPPLIED BY LITTELL MACHINE CO.



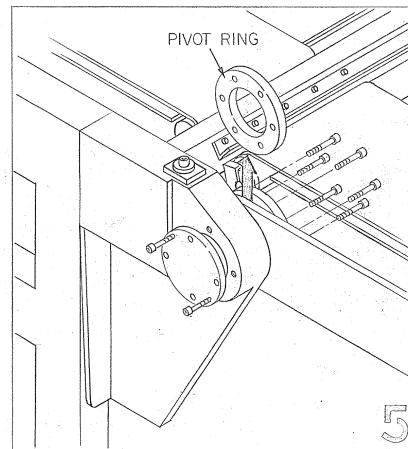
REMOVE (4) .500" -13 SCREWS RETAINING THE PIVOT CARTRIDGE.



INSERT (2) .500" -13 "PULLER" SCREWS AS SHOWN.



TIGHTEN SCREWS ALTERNATELY UNTIL CARTRIDGE HAS BEEN BACKED AWAY FROM ENTRY CONVEYOR FRAME .88".




REMOVE (6) .375" -16 SCREWS RETAINING PIVOT RING. REMOVE RING.

6 RELIEVE TENSION ON CONVEYOR BELT THEN REMOVE BELT THRU OPENING CREATED BY REMOVAL OF PIVOT RING.

7 REVERSE STEPS 1 THRU 6 FOR INSTALLATION OF NEW CONVEYOR BELT.

8 REPEAT STEPS 1 THRU 7 TO CHANGE MATCHING REAR ENTRY CONVEYOR BELT.

NOTE: BELT SUPPORT DEVICE SUPPLIED BY LITTELL IS ALSO UTILIZED IN CHANGING MAIN HIGH SPEED CONVEYOR BELTS, INTERMEDIATE CONVEYOR BELTS AND LOW SPEED CONVEYOR BELTS. POSITIONING NUTS HAVE BEEN PROVIDED ON BELT SUPPORT TUBES FOR LOCATING BELT SUPPORT DEVICE.

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE:		125 MICROINCH FINISH	
DIMENSIONS	TOLERANCE ±		
X AND XX	0.1"		
XXX	0.01"		
XXXX	0.001"		
XXXXX	0.0005"		
BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED			
			
		1-27-81 D.B. J.J.G. TITLE: LAYOUT-CONV. BELT CHANGE No. 1200-40-4 STACKER ORIGINAL ORDER NUMBER: 86239-80 PART: C QTY: 151495	