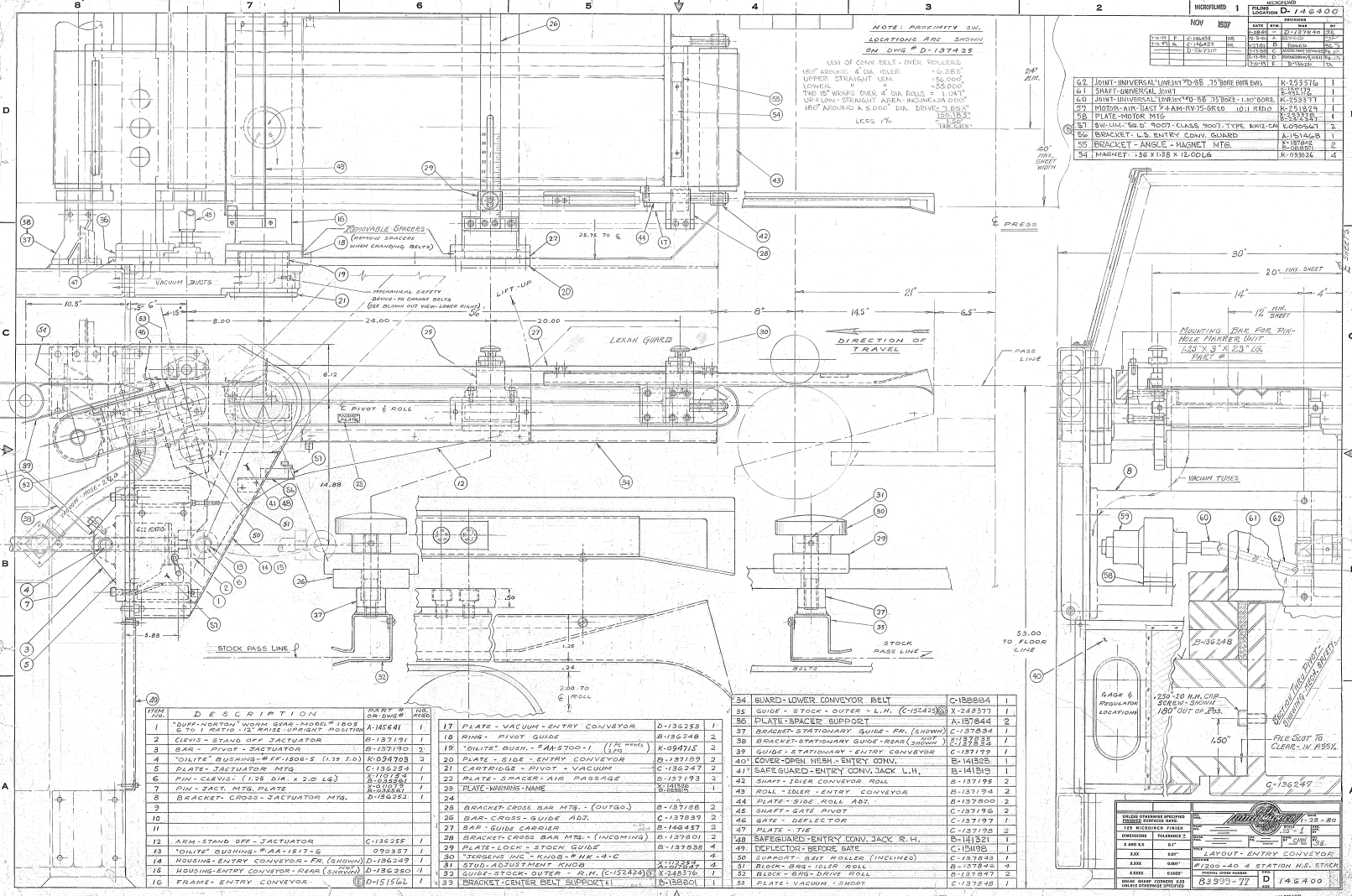

MICROFILMED 1

FILING LOCATION D-146400

NOV 1997

REVISIONS			
DATE	SYM.	WAS	BY
4-28-95	—	D-137940-00	DS
10-9-95	A	ADD (-2)	JSS
2-21-96	B	ADD (-3)	DS
6-13-96	C	ADDED PARTS REMARKS	JSS
7-12-96	D	REPLACEMENT SYMBOL	DS
7-29-97	E	D-136248	SA

ITEM NO.	DESCRIPTION	PART # OR DWG #	NO. REQ'D
1	"DUFF-NORTON" WORM GEAR - MODEL # 1805 6 TO 1 RATIO - 12" RAISE - UPRIGHT POSITION	A-165641	1
2	CLEVIS - STAND OFF JACTUATOR	B-137191	1
3	BAR - PIVOT - JACTUATOR	B-137190	2
4	"OILITE" BUSHING - # FF-1806-5 (1.25 I.D.)	K-094703	3
5	PLATE - JACTUATOR MTG.	C-136254	1
6	PIN - CLEVIS - (1.25 DIA. x 2.0 LG.)	A-165642	1
7	PIN - JACT. MTG. PLATE	A-010278	1
8	BRACKET - CROSS - JACTUATOR MTG.	D-136252	1
9			
10			
11			
12	ARM - STAND OFF - JACTUATOR	C-136255	1
13	"OILITE" BUSHING - # AA-1517-6	090357	1
14	HOUSING - ENTRY CONVEYOR - FR. (SHOWN)	D-136249	1
15	HOUSING - ENTRY CONVEYOR - REAR (SHOWN)	D-136250	1
16	FRAME - ENTRY CONVEYOR	D-151562	1
17	PLATE - VACUUM - ENTRY CONVEYOR	D-136253	1
18	RING - PIVOT GUIDE	B-136248	2
19	"OILITE" BUSH. - # AA-5700-1 (1" LG. FLANGE) (1" LG. BODY)	K-094715	2
20	PLATE - SIDE - ENTRY CONVEYOR	B-137189	2
21	CARTRIDGE - PIVOT - VACUUM	C-136247	2
22	PLATE - SPACER - AIR PASSAGE	B-137193	2
23	PLATE - WARNING - NAME	B-151516	1
24			
25	BRACKET - CROSS BAR MTG. - (OUTGO.)	B-137188	2
26	BAR - CROSS - GUIDE ADJ.	C-137839	2
27	BAR - GUIDE CARRIER	B-146457	2
28	BRACKET - CROSS BAR MTG. - (INCOMING)	B-137801	2
29	PLATE - LOCK - STOCK GUIDE	B-137838	4
30	"HEROENE INC" - KNOB - # HK-4-C	X-137824	4
31	STUD - ADJUSTMENT KNOB	A-137824	4
32	GUIDE - STOCK - OUTER - R.H. (C-152424)	X-248376	1
33	BRACKET - CENTER BELT SUPPORT	B-138801	1
34	GUARD - LOWER CONVEYOR BELT	C-138884	1
35	GUIDE - STOCK - OUTER - L.H. (C-152425)	X-248377	1
36	PLATE - SPACER SUPPORT	A-137844	2
37	BRACKET - STATIONARY GUIDE - FR. (SHOWN)	C-137834	1
38	BRACKET - STATIONARY GUIDE - REAR (SHOWN)	C-137838	1
39	GUIDE - STATIONARY - ENTRY CONVEYOR	C-137197	1
40	COVER - OPEN MESH - ENTRY CONV.	B-141835	1
41	SAFEGUARD - ENTRY CONV. JACK L.H.	B-141819	1
42	SHAFT - IDLER CONVEYOR ROLL	B-137195	2
43	ROLL - IDLER - ENTRY CONVEYOR	B-137194	2
44	PLATE - SIDE ROLL ADJ.	B-137800	2
45	SHAFT - GATE PIVOT	C-137196	2
46	GATE - DEFLECTOR	C-137197	1
47	PLATE - TIE	C-137198	2
48	SAFEGUARD - ENTRY CONV. JACK R.H.	B-141321	1
49	DEFLECTOR - BEFORE GATE	C-151198	1
50	SUPPORT - BELT ROLLER (INCLINED)	C-137843	1
51	BLOCK - END - IDLER ROLL	B-137846	4
52	BLOCK - END - DRIVE ROLL	B-137847	2
53	PLATE - VACUUM - SHORT	C-137848	1
54	GUARD - LOWER CONVEYOR BELT	C-138884	1
55	GUIDE - STOCK - OUTER - L.H. (C-152425)	X-248377	1
56	PLATE - SPACER SUPPORT	A-137844	2
57	BRACKET - STATIONARY GUIDE - FR. (SHOWN)	C-137834	1
58	BRACKET - STATIONARY GUIDE - REAR (SHOWN)	C-137838	1
59	GUIDE - STATIONARY - ENTRY CONVEYOR	C-137197	1
60	COVER - OPEN MESH - ENTRY CONV.	B-141835	1
61	SAFEGUARD - ENTRY CONV. JACK L.H.	B-141819	1
62	SHAFT - IDLER CONVEYOR ROLL	B-137195	2
63	ROLL - IDLER - ENTRY CONVEYOR	B-137194	2
64	PLATE - SIDE ROLL ADJ.	B-137800	2
65	SHAFT - GATE PIVOT	C-137196	2
66	GATE - DEFLECTOR	C-137197	1
67	PLATE - TIE	C-137198	2
68	SAFEGUARD - ENTRY CONV. JACK R.H.	B-141321	1
69	DEFLECTOR - BEFORE GATE	C-151198	1
70	SUPPORT - BELT ROLLER (INCLINED)	C-137843	1
71	BLOCK - END - IDLER ROLL	B-137846	4
72	BLOCK - END - DRIVE ROLL	B-137847	2
73	PLATE - VACUUM - SHORT	C-137848	1
74	GUARD - LOWER CONVEYOR BELT	C-138884	1
75	GUIDE - STOCK - OUTER - L.H. (C-152425)	X-248377	1
76	PLATE - SPACER SUPPORT	A-137844	2
77	BRACKET - STATIONARY GUIDE - FR. (SHOWN)	C-137834	1
78	BRACKET - STATIONARY GUIDE - REAR (SHOWN)	C-137838	1
79	GUIDE - STATIONARY - ENTRY CONVEYOR	C-137197	1
80	COVER - OPEN MESH - ENTRY CONV.	B-141835	1
81	SAFEGUARD - ENTRY CONV. JACK L.H.	B-141819	1
82	SHAFT - IDLER CONVEYOR ROLL	B-137195	2
83	ROLL - IDLER - ENTRY CONVEYOR	B-137194	2
84	PLATE - SIDE ROLL ADJ.	B-137800	2
85	SHAFT - GATE PIVOT	C-137196	2
86	GATE - DEFLECTOR	C-137197	1
87	PLATE - TIE	C-137198	2
88	SAFEGUARD - ENTRY CONV. JACK R.H.	B-141321	1
89	DEFLECTOR - BEFORE GATE	C-151198	1
90	SUPPORT - BELT ROLLER (INCLINED)	C-137843	1
91	BLOCK - END - IDLER ROLL	B-137846	4
92	BLOCK - END - DRIVE ROLL	B-137847	2
93	PLATE - VACUUM - SHORT	C-137848	1
94	GUARD - LOWER CONVEYOR BELT	C-138884	1
95	GUIDE - STOCK - OUTER - L.H. (C-152425)	X-248377	1
96	PLATE - SPACER SUPPORT	A-137844	2
97	BRACKET - STATIONARY GUIDE - FR. (SHOWN)	C-137834	1
98	BRACKET - STATIONARY GUIDE - REAR (SHOWN)	C-137838	1
99	GUIDE - STATIONARY - ENTRY CONVEYOR	C-137197	1
100	COVER - OPEN MESH - ENTRY CONV.	B-141835	1

62	JOINT - UNIVERSAL "LOVEJOY" # D-88 .75" BORE BOTH ENDS	K-253376	1
61	SHAFT - UNIVERSAL JOINT	C-136172	1
60	JOINT - UNIVERSAL "LOVEJOY" # D-88 .75" BORE - 1.40" BORE	K-253377	1
59	MOTOR - AIR - DAST # 4AM-RV75-GR60 10:1 RATIO	K-251829	1
58	PLATE - MOTOR MTG.	B-253378	1
57	SW. LIM. "SQ. D" 9007 - CLASS 9007 - TYPE BMIZ-CM	K-090661	2
56	BRACKET - L.S. ENTRY CONV. GUARD	A-151462	1
55	BRACKET - ANGLE - MAGNET MTG.	X-137842	2
54	MAGNET - .56 X 1.38 X 12.00 LG	K-093826	4

UNLESS OTHERWISE SPECIFIED CONSIDER SURFACE HAVE:		
125 MICROINCH FINISH		
DIMENSIONS	TOLERANCE ±	
X AND X.X	0.1"	
X.XX	0.01"	
X.XXX	0.001"	
X.XXXX	0.0005"	
UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES/RADII 0.03		

Jervis B. Webb Company

SCALE 1:25 - 80

SHEET 1 OF 1

DRAWN BY GMW

CHECKED BY

TITLE LAYOUT - ENTRY CONVEYOR

JOB # 1200 -40 4 STATION H.S. STACK

ORIGINAL ORDER NUMBER 83999-77

SIZE D

DRAWING NO. 146400