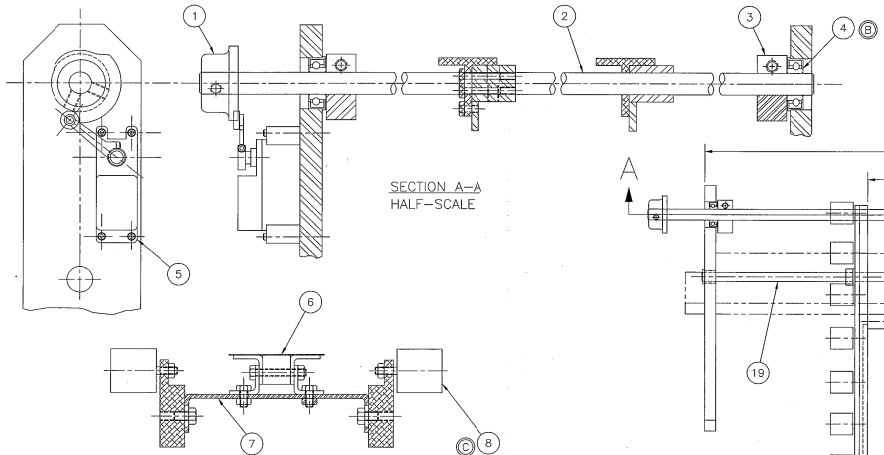
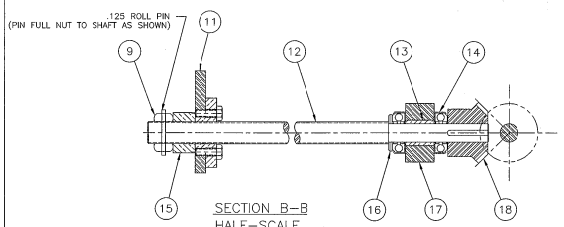
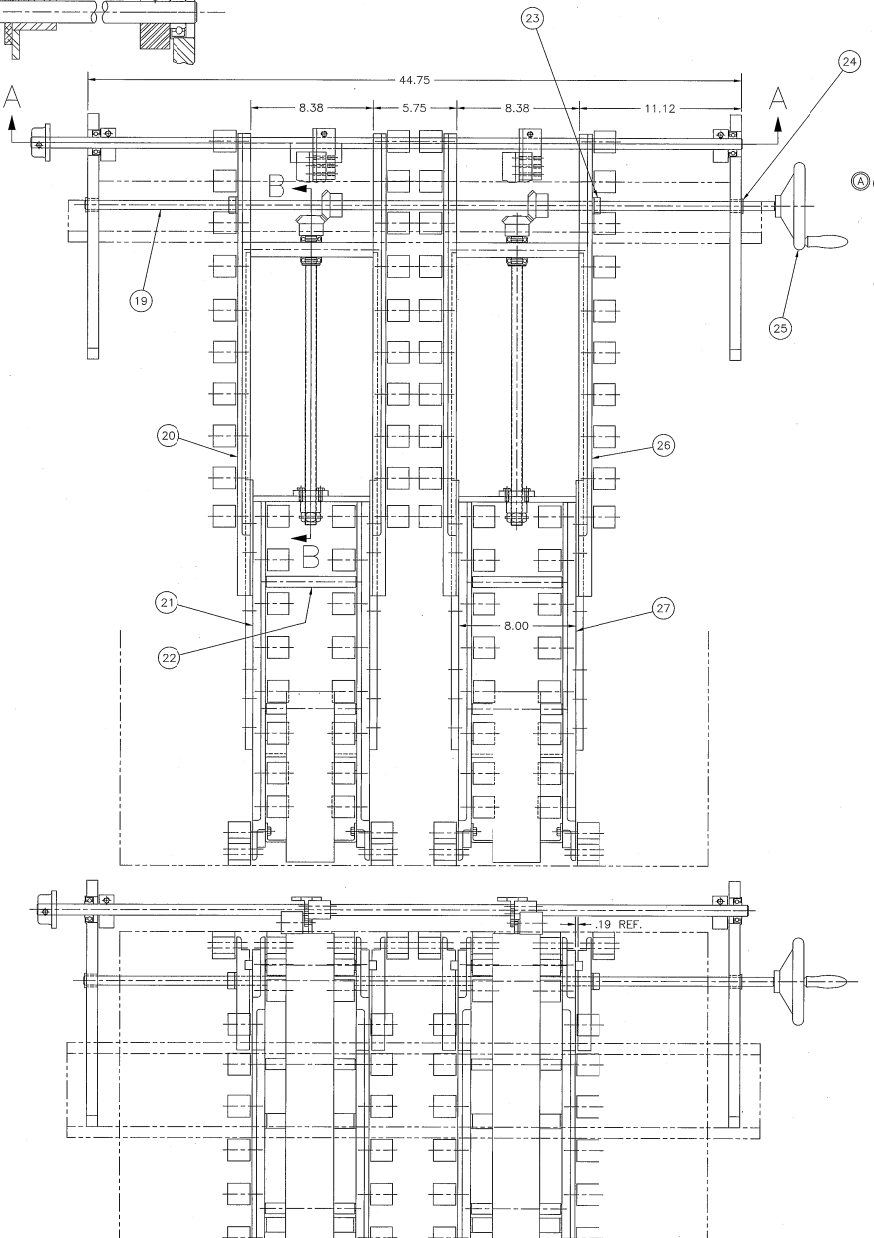
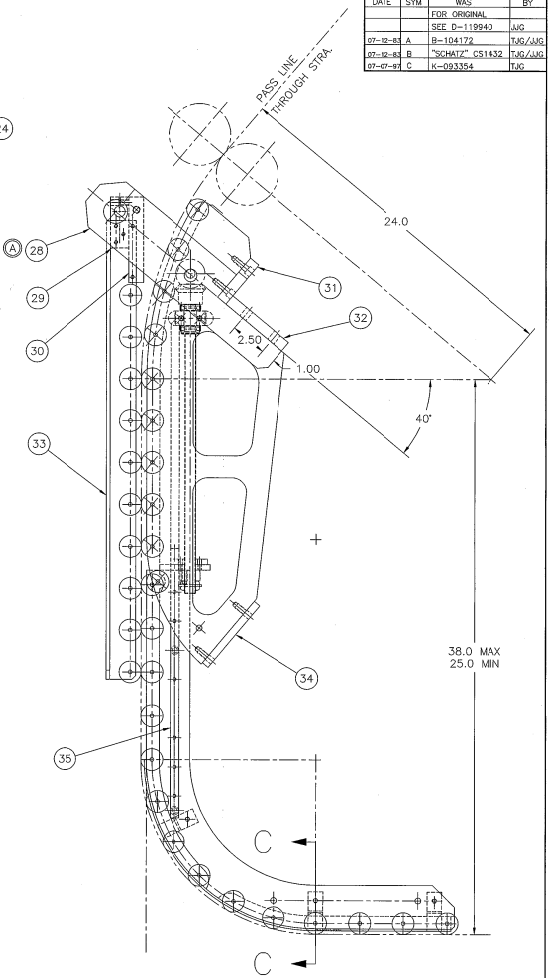
FILING LOCATION D- 127880

DATE	SYM	WAS	BY
		FOR ORIGINAL	
		SEE D-119940	JJG
07-12-83	A	B-104172	TJG/JJG
07-12-83	B	"SCHATZ" CS1432	TJG/JJG
07-07-97	C	K-093354	TJG









DET	QTY	PART No	DESCRIPTION	DWG NO
35	4	122158	KEY-GUIDE	B-122158
34	1	119948	PLATE-MOUNTING-FRAME	B-107758
33	2	108536	ARM-CONTROL	C-108536
32	1	127863	PLATE-MOUNTING-VERTICAL	B-127863
31	1	127862	PLATE-MOUNTING-HORIZANTAL	B-127862
30	2	108537	DEFLECTOR-STOCK	A-108537
29	2	074429	CLAMP-CONTROL ARM	A-074429
28	2	161851	PLATE-CATENARY SIDE, METRIC	B-104172
27	2	119941	ARM-CATENARY L.H. STD.	C-119941
26	2	119943	FRAME-CATENARY L.H.	C-119943
25	1	092472	HANDWHEEL W/ROTATING HANDLE	
24	6	092148	"OILITE" BUSHING #FF-843	
23	2	090439	"HALLOWELL" COLLAR .625 I.D. x 1.12 O.D. x .50	
22	8	111992	SHAFT-TIE	B-111992
21	2	119942	ARM-CATENARY R.H. STD.	C-119942
20	2	119944	FRAME-CATENARY R.H.	C-119944
19	1	127857	SHAFT-ADJUSTING	B-074432
18	4	092770	"BGW" MITER GEAR #HLK129Y	
17	2	074427	BLOCK-ADJ. SCREW BEARING	A-074427
16	2	034584	STEEL WASHERS	B-034600
15	2	074414	NUT-CATENARY ADJ.	A-074414
14	4	092769	"NICE" THRUST BEARING #606	
13	2	090342	"OILITE" BUSHING #AA-832-1	
12	2	122159	SCREW-CATENARY ADJ.	B-074411
11	2	119937	PLATE-AJD. NUT CATENARY	B-119937
10				
9	2	222261	NUT, HEX, FULL, STL, FIN. LH .750-16	
8	136	287204	ROLL "FAIRLANE" #RR-215-60	
7	4	119949	BRACKET-MAGNETIC BAR	A-119949
6	2	119951	"BUNTING" CURVED MAGNETIC BAR	B-119951
5	1	090567	"SQUARE D" LIMIT SWITCH #9007-AW12-CAI	
4	2	096728	"NICE" BEARING #5891	
3	2	074428	CLAMP-STOP	A-074428
2	1	127861	SHAFT-.75 DIA.	B-032116
1	1	083658	CAM	A-083658

PARTS LIST

REF:
FOR METRIC SEE D-303160
FOR 54.0" WIDE SEE D-266230

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE: 125 MICRO INCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.001"
X.XXXX	0.0005"
ANGLES ± 0° 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

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	DATE	NAME
CHKD.	10-19-76	LSH
DRN.	10-19-76	JJG
DES.		

LITTELL
VERSON INTERNATIONAL GROUP INC.

TITLE ASSEMBLY -- CATENARY
MACHINE #422-16 STRAIGHTENER
ORIG. NO. B2731-76

PART NO. D- 127880

SHT 1 OF 1
SCALE: .25=1.00

PLOTTED: 10/02/98 AT 10:50