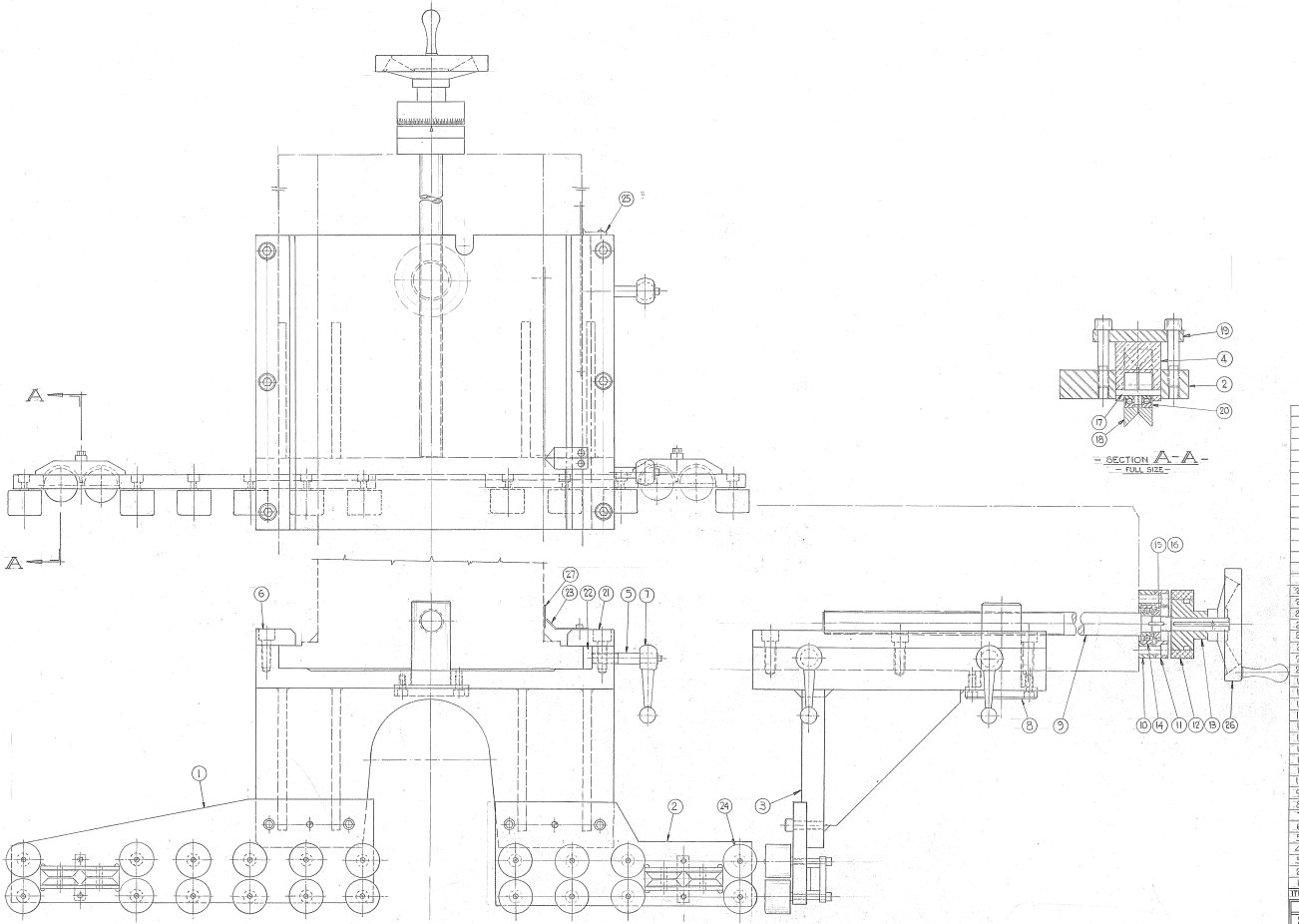
SHEET 1 OF 1 SHEETS

PTCRS LOCATION D-151177

MICROFILMED SEP 1989

REVISIONS			
DATE	NTR.	WAS	BY
11-05-85		142720	



SECTION A-A
FULL SIZE

ITEM	PART No.	DESCRIPTION	REQD	TOTAL
27	X-135917	SCALE REAR S.G B-120287	1	
25	K-094238	HANDWHEEL 5.00 DIA	2	
24	X-145334	POINTER-SCALE REAR A-118103	1	
24	093354	INTERCH.-WHEEL Y230-11 1.50 DIA	44	
23	X-145334	POINTER-SCALE REAR A-118123	1	
22	X-135151	GIB - LOCKING A-116	1	
21	X-134499	GIB CARRIAGE R.H. A-117301	1	
20	K-095185	BRG.-BALL # N.D. #Z99086	16	
19	X-142218	SHIM B-129957	2	
18	B-110205	ROLLER-GUIDE	8	
17	X-117318	PIN GUIDE ROLLS A-089605	8	
16	K-093121	WASHER-LOCK MFGRS. STD#W-04	2	
15	K-095111	NUT BRG.MFGRS. STD.N-04	2	
14	K-092493	BEARING-BALL N.D.# Z99804	2	
13	B-077856	HUB-DIAL INDICATOR	1	
12	B-117317	INDICATOR-DIAL STOCK GUIDE	2	
11	A-116096	RETAINER-BRG. STOCK GUIDE	2	
10	A-117310	HOUSING-BRG.	2	
9	X-135157	SCREW-ADJUSTING B-116094	1	
8	A-116083	NUT-ADJUSTING REAR	1	
7	A-019454	LOCKING-LEVER	4	
6	X-134498	GIB-CARRIAGE LH.(A-117301)	1	
5	A-044485	LOCK-SCREW GIB	2	
4	B-110204	BRACKET-GUIDE ROLLS	2	
3	X-135156	CARRIAGE-REAR STOCK GUIDE(C117308)	1	
2	B-150126	PLATE-ROLLER SUPPORT R.H. REAR	1	
1	B-150125	PLATE-ROLLER SUPPORT L.H. REAR	1	

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE: 125 MICROINCH FINISH

DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
X.XX	0.01"
X.XXX	0.005"
X.XXXX	0.0005"
ANGLES ± 0° - 30'	

BREAK SHARP CORNERS 0.03 UNLESS OTHERWISE SPECIFIED

DRAWN M.N.S. 11-17-80
CHK'D M&LP
APP'D
MFG
M.N.S. 4-15-14

TITLE LAYOUT - REAR STOCK GUIDE

MACHINE BR-4 PRESS

ORIGINAL ORDER NUMBER 86410-80

SIZE D

DWG. NO. 151177

SCALE 1

WEIGHT 1