MICROFILMED

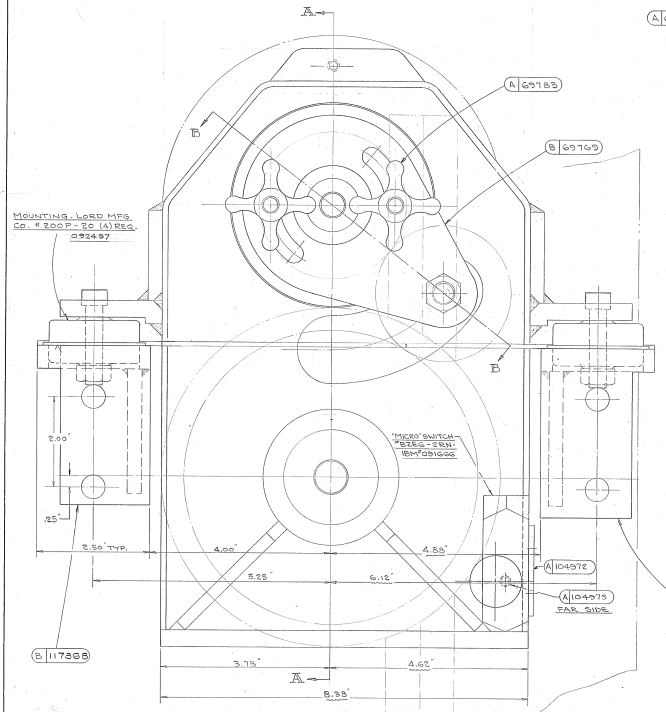
FILING LOCATION D-117366

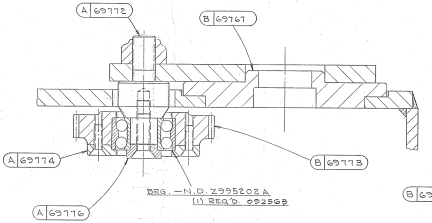
APR 1980

REVISIONS			
DATE	SYM.	WAS	BY
		082660	
11-8-78		1-004	MF
3-1-84		C-072867	PA

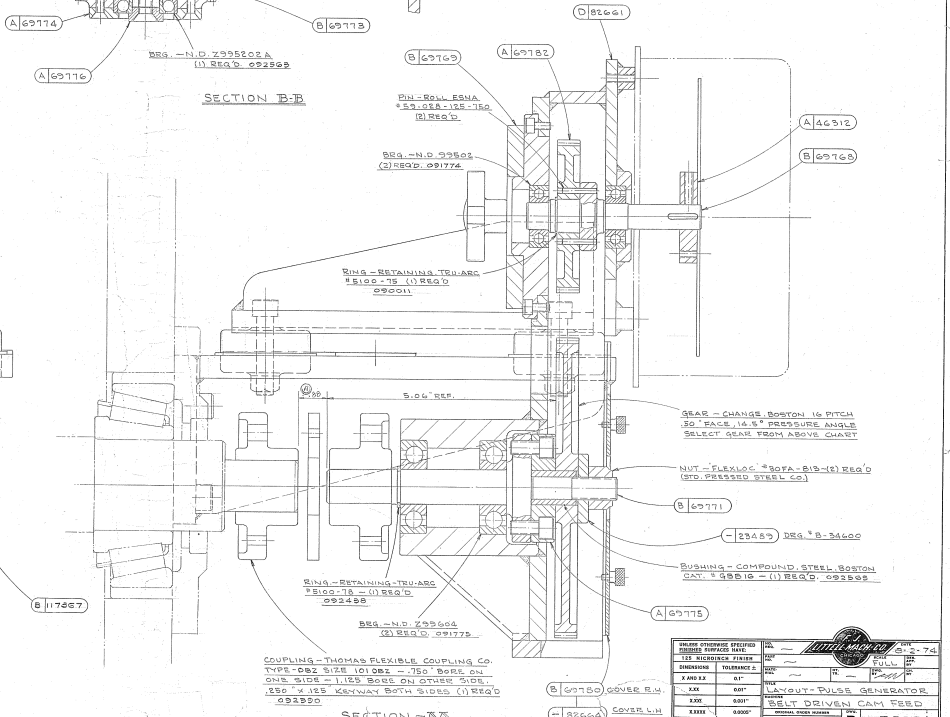
PART NO.	FEED LGTH.	BOSTON CAT. NO.	PART NO.	FEED LGTH.	BOSTON CAT. NO.	PART NO.	FEED LGTH.	BOSTON CAT. NO.	PART NO.	FEED LGTH.	BOSTON CAT. NO.
	18'-19"	GB45	92567	25'-26"	GB62	92574	32'-33"	GB78	92581	39'-40"	GB95
	19'-20"	GB48	92568	26'-27"	GB64	92575	33'-34"	GB81	92582	40'-41"	GB97
	20'-21"	GB50	92569	27'-28"	GB67	92576	34'-35"	GB83	92583	41'-42"	GB100
	21'-22"	GB52	92570	28'-29"	GB69	92577	35'-36"	GB86	92584	42'-43"	GB102
	22'-23"	GB55	92571	29'-30"	GB71	92578	36'-37"	GB88	93669	43'-44"	GB104
	23'-24"	GB57	92572	30'-31"	GB74	92579	37'-38"	GB90			
92566	24'-25"	GB60	92573	31'-32"	GB76	92580	38'-39"	GB93			

— CHART FOR SELECTING CHANGE GEAR TO SUIT FEED LENGTH —
ONE REVOLUTION OF PULSE GENERATOR PRODUCES 22 PULSES.
NUMBER OF TEETH IN CHANGE GEAR X .42308 = PULSES / REV. OF INPUT SHAFT.





SECTION B-B



SECTION - A-A

UNLESS OTHERWISE SPECIFIED FINISHED SURFACES HAVE 125 MICROINCH FINISH	
DIMENSIONS	TOLERANCE ±
X AND X.X	0.1"
.XX	0.01"
.XXX	0.001"
.XXXX	0.0005"
BREAK SHARP CORNERS .005 UNLESS OTHERWISE SPECIFIED	

DATE 8-2-74
SCALE FULL
DRAWN R. L.
TITLE LAYOUT-PULSE GENERATOR BELT DRIVEN CAM FEED
MATERIAL SPECIAL ITEMS NUMBER
77571-72 D 117366

MICROFILMED